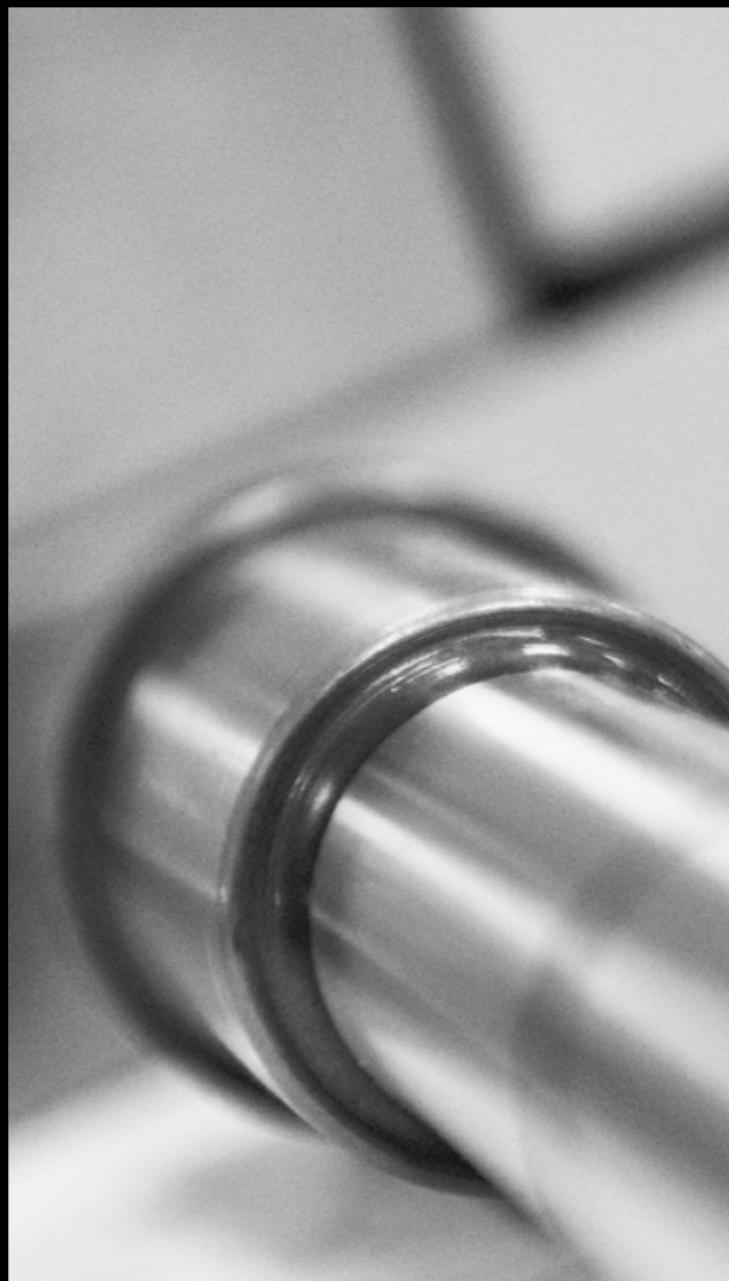


EUROPEAN SERIES MOULD BASES



P PLATES



MOULD BASES CONFIGURATOR



MECHANICAL TOOLS

MOULD BASES
EUROPEAN SERIES, MADE IN ITALY

DIMENSIONS

We supply the following series for mould bases and P plates, ready in stock.

- Mould bases
- P Plates

| SERIES - B x L | MOULD BASE PLATES | P PLATES |
|----------------|-------------------|----------|
| 156 x 156 | • | |
| 156 x 196 | • | |
| 196 x 196 | • | |
| 196 x 246 | • | |
| 196 x 296 | • | |
| 196 x 346 | • | |
| 246 x 246 | • | |
| 246 x 296 | • | |
| 246 x 346 | • | |
| 246 x 396 | • | |
| 296 x 296 | • | • |
| 296 x 346 | • | • |
| 296 x 396 | • | • |
| 296 x 446 | • | • |
| 296 x 496 | • | • |
| 346 x 346 | • | • |
| 346 x 396 | • | • |
| 346 x 446 | • | • |
| 346 x 496 | • | • |
| 346 x 546 | • | • |
| 346 x 596 | • | • |
| 396 x 396 | • | • |
| 396 x 446 | • | • |
| 396 x 496 | • | • |
| 396 x 546 | • | • |
| 396 x 596 | • | • |
| 396 x 696 | • | • |
| 446 x 446 | • | • |
| 446 x 496 | • | • |
| 446 x 546 | • | • |
| 446 x 596 | • | • |
| 446 x 696 | • | • |
| 496 x 496 | • | • |
| 496 x 546 | • | • |
| 496 x 596 | • | • |
| 496 x 696 | • | • |

MATERIALS

The first table represents the standard materials for our in-stock plates.

The second table shows the special materials for mould bases and P plates.

| | PLATES | 1730 | 2311 | 2312 |
|-----------------------------------|--------|------|------|------|
| Clamp plate, width salient - PD15 | • | | | |
| Flush clamp plate - PF45 | • | | | |
| Cavity plate - S50 | • | • | | |
| Backing plate - S60 | • | • | | |
| Riser - D70 | • | | | |
| Ejector retaining plate - T80 | • | | | |
| Ejector base plate - T85 | • | | | |
| Ejector set - T90 | • | | | |
| P plate - P | | | • | • |

| MATERIALS | MOULD BASE PLATES | P PLATES |
|-----------|-------------------|----------|
| 1730 | | • |
| 2311 | | |
| 2312 | • | |
| 2085 | • | • |
| 2343 | • | • |
| 2379 | • | • |
| 2714 | • | • |
| 2738 | • | • |

TOLERANCES

The table shows the tolerances for the S50 and S60 on sides B (width) and L (length).

- all external sides are grinded
- milled external sides, with reference to zero on all four sides
- one milled external side, with reference to zero only on the length

| SERIES - B x L | TOLERANCE |
|----------------|-----------|
| 156 x 156 | • |
| 156 x 196 | • |
| 196 x 196 | • |
| 196 x 246 | • |
| 196 x 296 | • |
| 196 x 346 | • |
| 246 x 246 | • |
| 246 x 296 | • |
| 246 x 346 | • |
| 246 x 396 | • |
| 296 x 296 | • |
| 296 x 346 | • |
| 296 x 396 | • |
| 296 x 446 | • |
| 296 x 496 | • |
| 346 x 346 | • |
| 346 x 396 | • |
| 346 x 446 | • |
| 346 x 496 | • |
| 346 x 546 | • |
| 346 x 596 | • |
| 396 x 396 | • |
| 396 x 446 | • |
| 396 x 496 | • |
| 396 x 546 | • |
| 396 x 596 | • |
| 396 x 696 | • |
| 446 x 446 | • |
| 446 x 496 | • |
| 446 x 546 | • |
| 446 x 596 | • |
| 446 x 696 | • |
| 496 x 496 | • |
| 496 x 546 | • |
| 496 x 596 | • |
| 496 x 696 | • |

TECNOSTAR GROUP SRL

Via Dante, 2/A - 35020 Sant'Angelo di Piove di Sacco (Pd) - Italy

Tel: +39 049 9705728 - Fax: +39 049 9711523

www.tecnostargroup.it - info@tecnostargroup.it